

## HB EPE Shrinkage Ratio(SR)

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2015 - V1

\* HB SR = (MD/PD-1) X 100

- 1) MD : Mold Dimension (mm)
- 2) PD : Production Dimension (mm)

Grade	Molded Density g/l	HB SR %
15 X	60.0	1.7~9
24 X	37.5	2.6~8
45 X	20.0	4.0~2

※ The above data is the result of experiment based on standard condition and Shrinkage Ratio can be changed by several factors during Molding.