

**HB EPP Shrinkage Ratio(SR)**

2015 - V1

\* HB SR = (MD/PD-1) X 100

- 1) MD : Mold Dimension (mm)
- 2) PD : Production Dimension (mm)

Grade	Molded Density g/l	HB SR %
13.5 X	66.7	1.7 ~ 1.8
15 X	60	1.8 ~ 1.9
20 X	45	1.9 ~ 2.0
30 X	30	2.0 ~ 2.1
40 X	22.5	2.5 ~ 2.6
45 X	20	2.7 ~ 2.8

※ The above data is the result of experiment based on standard condition and Shrinkage Ratio can be changed by several factors during Molding.